



- 1-channel
- Input EEx ia IIC
- Input for 4-wire and 6-wire bridges
- Analogue output 0/4 mA ... 20 mA or 4 mA ... -12 mA
- Full bridge load cells and strain gauges
- Power circuit for resistance bridges up to 17  $\Omega$
- Bridge voltage 1 V DC ... 10 V DC
- Measuring span 1.2 mV ... 40 mV
- Tare range: 0 % ... 500 %

**24 V DC**  
**KFD2-WAC-Ex1**

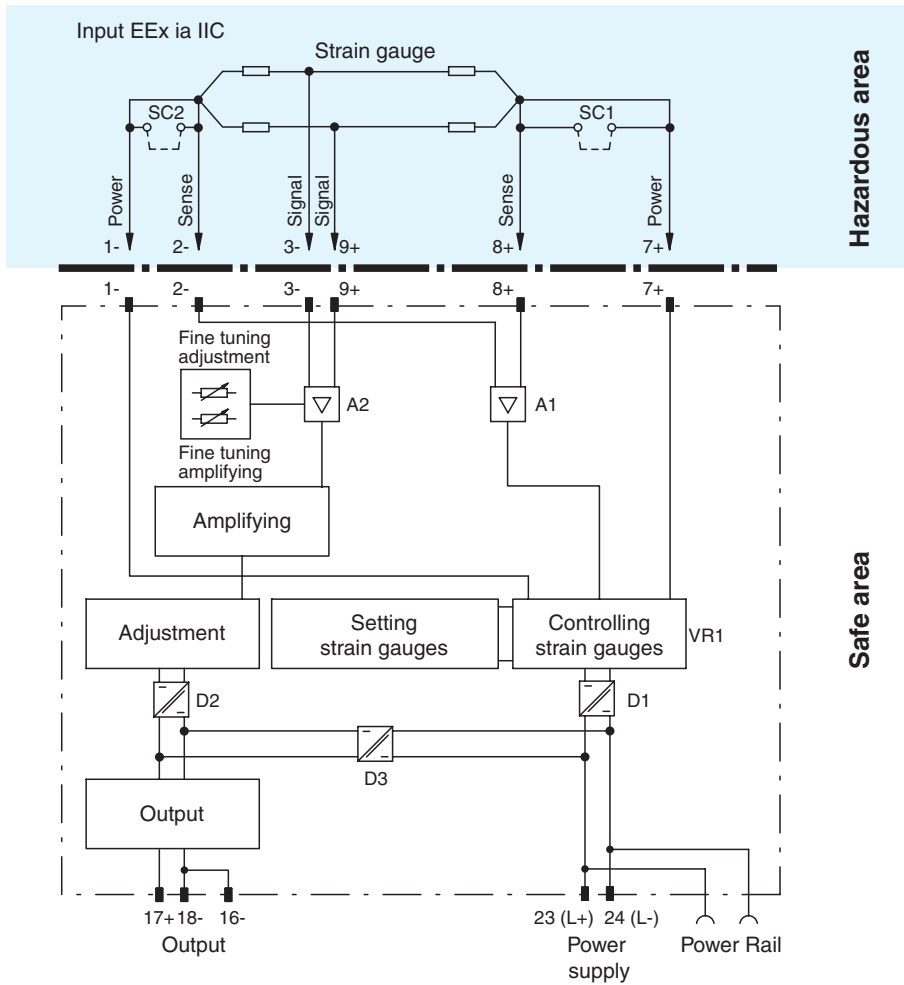
**Function**

The KFD2-WAC-Ex1 is used as a transmitter for all element resistance bridges from 17  $\Omega$ , making it suitable for interfacing with load cells, pressure transducers, torque shafts, individual resistance bridges and similar resistive elements.

Up to three test bridges with up to 50  $\Omega$  each can be switched in parallel.

A current signal is the standard output signal with voltage outputs available upon request.

**Connection**

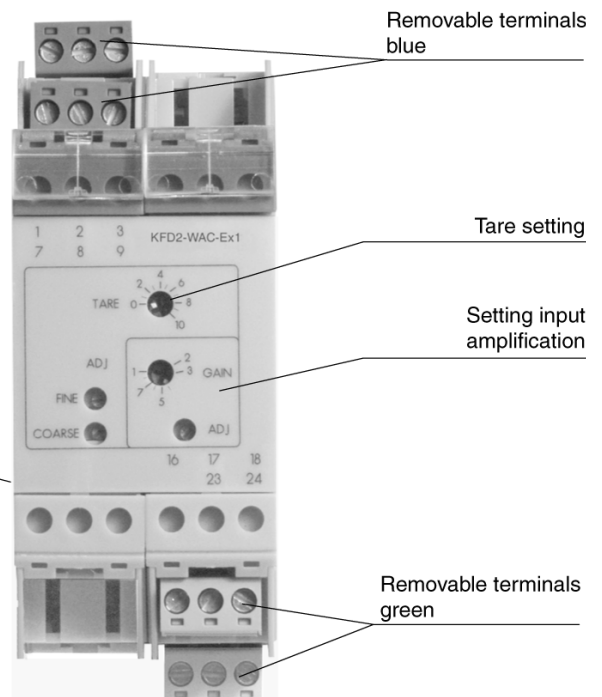


**Composition**

**Front View**

Housing type B4  
(see system description)

DIP-switches:  
setting output range/  
setting strain gauge  
nominal voltage



<b>Supply</b>	
Connection	Power Rail or terminals 23+, 24-
Rated voltage	20 ... 35 V DC
Ripple	within the supply tolerance
<b>Field circuit</b>	
Connection	terminals 1-, 2-, 3-, 7+, 8+, 9+
Lead resistance	≤ 25 Ω per lead
<b>Input</b>	
Connection	terminals 3-, 9+
Sensor supply	1, 2, 3, 4, 5, 6, 7, 8, 9 or 10 V
Connection	terminals 1-, 2-, 7+, 8+
Short-circuit current	85 mA
Load	≥ 85 Ω up to 5 V
<b>Input</b>	
Connection	terminals 3-, 9+
Input signal	-40 ... 40 mV
Input resistance	> 1 MΩ for voltage measurement
Programmable Tare	0 ... 500 % of span
<b>Output</b>	
Connection	terminals 16-, 17+, 18-
Load	max. 500 Ω
Current output	-20 ... 20 mA
<b>Transfer characteristics</b>	
Deviation	
Resolution/accuracy	≤ ± 0.05 % incl. non-linearity and hysteresis
Temperature effect	≤ ± 0.004 %/K
Response time	100 ms
<b>Electrical isolation</b>	
Input/output	safe electrical isolation acc. to EN 50020, voltage peak value 375 V
Input/power supply	safe electrical isolation acc. to EN 50020, voltage peak value 375 V
Output/power supply	function insulation acc. to DIN EN 50178, rated insulation voltage 50 V <sub>eff</sub>
<b>Directive conformity</b>	
Electromagnetic compatibility	
Directive 89/336/EC	on request
<b>Standard conformity</b>	
Insulation coordination	acc. to DIN EN 50178
Electrical isolation	acc. to DIN EN 50178
Electromagnetic compatibility	acc. to EN 50081-2 / EN 50082-2, NAMUR NE 21
Climatic conditions	acc. to DIN IEC 721
<b>Ambient conditions</b>	
Ambient temperature	-20 ... 60 °C (253 ... 333 K)
<b>Mechanical specifications</b>	
Protection degree	IP20
Mass	approx. 215 g
<b>Data for application in conjunction with hazardous areas</b>	
EC-Type Examination Certificate	BASEEFA 03 ATEX 0031 , for additional certificates see <a href="http://www.pepperl-fuchs.com">www.pepperl-fuchs.com</a>
Group, category, type of protection	Ⓔ II (1)GD [EEx ia] IIC (-20 °C ≤ T <sub>amb</sub> ≤ 60 °C)
Input	[EEx ia] IIC
Voltage U <sub>o</sub>	17.6 V
Current I <sub>o</sub>	314 mA
Power P <sub>o</sub>	1.23 W
<b>Safety parameter</b>	
Input I	
Explosion group	[EEx ia] IIC

**Supplementary information**

EC-Type Examination Certificate, Statement of Conformity, Declaration of Conformity and instructions have to be observed. For information see [www.pepperl-fuchs.com](http://www.pepperl-fuchs.com).

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**Function**

The device has a voltage supply of 24 V DC. The supply occurs via the terminals 23+ and 24- or via Power Rail. The field circuits, the output current and the power supply are galvanically isolated from each other

The strain gauge bridge is supplied from the internal power regulation VR1 via the terminals 7+ and 1-. The height of the bridge supply is given by the user via the DIP-switches (located on the side of the device).

A sense line, connected to the terminal 8+ and 2-, ensures via the amplifier A1, that the supply voltage at the strain gauge bridges without influence of the lead resistance corresponds to the programmed voltage.

For simplification (with slightly reduced accuracy) this compensation can be deactivated by suitable positioning of the jumpers LK1 and LK2. This allows the connection of the strain gauge bridge in 4-wire technology instead of the more precise 6-wire technology, shown in the block diagram.

The measurement signals from the strain gauge bridge are connected to the terminals 9+ and 3-. The amplification factor of the input amplifier A2 can be adjusted roughly by means of the switch GAIN; the fine adjustment can be made by means of the potentiometer ADJ at the front of the device.

Tare-adjustment option: The values for tare can be adjusted in a range of 0 % ... 500 %. By the switch TARE at the front it can be adjusted to the desired value in 10 steps of 50 % each (coarse adjustment) and by the potentiometer TARE/ADJ/FINE and COARSE the desired value (fine adjustment) can be adjusted.

At the output (terminal 17+, terminals 16 and 18-) the signal is given as a current from 4 mA ... 20 mA or 0 mA ... 20 mA (selection likewise with DIP-switches at the side of the device).

**Setting instructions**

**Delivery settings for the unit**

- designed for connecting of a strain gauge full bridge
- bridge connection in 6-wire

**Setting of the strain gauge bridge power supply**

<b>Power supply [V]</b>	1	2	3	4	5	6	7	8	9	10
<b>max. current [mA]</b>	60	60	60	60	60	60	60	60	60	57
<b>min. load resistance [Ω]</b>	17	33	50	67	83	100	116	133	150	175
<b>max. cable resistance at min. load resistance [Ω]</b>	161	138	123	107	89	73	56	39	23	10

**Calculation of cable resistance**

$$R_{LM} = R_L \times (14 - U_{Exc}) / U_{Exc} - 60 \Omega$$

this means:

$R_L$  load resistance of strain gauge bridge

$U_{Exc}$  power supply of strain gauge bridge

$R_{LM}$  max. total resistance of the cable between strain gauge bridge and connectors d2 and d8

**Strain gauge bridge connection in 4-wire technique**

If the compensation is not required, i. e. strain gauge power connector in 4 wire, the LK1 jumper between terminals 7 and 8 and the LK2 jumper between terminals 1 and 2 must be in place.

In this case the cable resistance between the test circuit and the power connection should be as small as possible in order to obtain optimum test accuracy.

**Setting strain gauge bridge nominal voltage**

The network voltage of the strain gauge bridge can be set in a range of 1 V ... 10 V in 1 V steps by using the lower 4 DIP switches on the side of the unit (see figure operating elements).

<b>Nominal voltage [V]</b>		0	1	2	3	4	5	6	7	8	9	10
<b>Switch setting [V]</b>	<b>1 V</b>	0	1	0	1	0	1	0	1	0	1	X
	<b>2 V</b>	0	0	1	1	0	0	1	1	0	0	1
	<b>3 V</b>	0	0	0	0	1	1	1	1	0	0	X
	<b>4 V</b>	0	0	0	0	0	0	0	0	1	1	1

- 0 OFF
- 1 ON
- X no meaning

Other switch positions may lead to faults and are not permitted.

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**Setting output range**

The output can be programmed by the DIP switches on the side of the housing.  
 current output: 0 mA ... 20 mA or 4 mA ... 20 mA

**Setting input amplification**

Amplification can be adjusted for each input range between 1.2 mV and 40 mV with the gain switch (GAIN) and the potentiometer (ADJ) on the front of the unit.

<b>Input range [mV]</b>	27 ... 40	16.4 ... 27	11 ... 16.4	6.6 ... 11	4 ... 6.6	3.1 ... 4	1.7 ... 3.1	1.2 ... 1.7
<b>Switch setting</b>	1	2	3	4	5	6	7	8

**Setting tare**

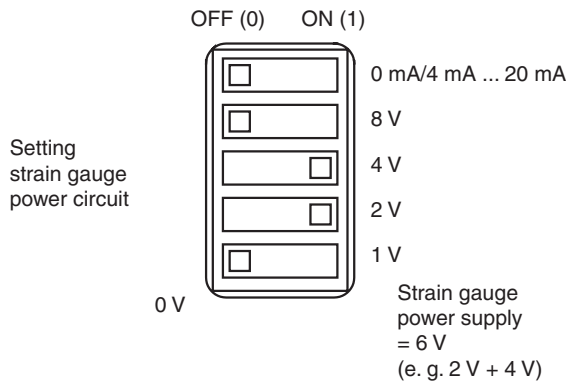
A permanent tare of 50 % ... 500 % of the programmed range can be programmed in 50 % steps with the switch (TARE) on the front. Fine tuning is done through the FINE and COARSE adjustment potentiometers.

<b>Programmed tare [% of the programmed range]</b>	0	50	100	150	200	250	300	350	400	450	500
<b>Switch setting</b>	0	1	2	3	4	5	6	7	8	9	10

Other switch positions may lead to faults and do not lead to additional tare-adjustment options.

**Operating elements**

DIP switches on the side of the housing



**Application example**

A 500 kg capacity scale is used for weighing material with a max weight of 100 kg in a container weighing 300 kg. The scale delivers a 1 mV/V output. At a 10 V power supply the output value equals 10 mV (at full load 500 kg).

The range is:

$$100 \text{ kg} \times 10 \text{ mV}/500 \text{ kg} = 2 \text{ mV}$$

Based on this, the range being programmed is 1.7 mV ... 3.1 mV (GAIN switch on the front of the unit in switch setting 7). Set the tare setting on 0 % and adjust the output current to 0 mA for a 0 mV input voltage by using the TARE potentiometer. Adjust the output to 20 mA for a 2 mV (=100 kg) input by using the potentiometer for load adjustments.

The tare in % equals:

$$300 \text{ kg} \times 100 \% / 100 \text{ kg} = 300 \%$$

Thus, the programmed tare is 300 %. Adjust the output to 0 mA for a 6 mV input (= 300 kg) by using the TARE potentiometer. Also check to see if there is a 20 mA output for a 8 mV input(= 300 kg + 100 kg) and adjust as needed.

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## Accessories

### Power Rail PR-03

### Power Rail UPR-03

### Power feed module KFD2-EB2...

Using Power Rail PR-03 or UPR-03 the devices are supplied with 24 V DC by means of the power feed modules. If no Power Rails are used, power supply of the individual devices is possible directly via their device terminals.

Each power feed module is used for fusing and monitoring groups with up to 100 individual devices. The Power Rail PR-03 is an inset component for the DIN rail. The Power Rail UPR-03 is a complete unit consisting of the electrical inset and an aluminium profile rail 35 mm x 15 mm x 2000 mm. To make electrical contact, the devices are simply engaged.

**The Power Rail must not be fed via the device terminals of the individual devices!**